Applications using Ammonia gas





Ammonia Industrial Furnace Heat treatment/ Nitriding



Power industry NOx removal / Desulfurization / Gas turbine / Mixed combustion



Fertilizer Nitrogen fertilizer

Solution for your

AMMONIA GAS OPER

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Facing any issues with gas supplies

Do you have enough supply ?

Have you experienced any issues because of unstable pressure? By using our vaporizer, you can expect stable gas supply pressure.

Is you cylinder or tank frozen?

Are you hassling to heat your cylinders or tank? Our vaporizers will free you from worries you are facing.

Is your installation safe ?

Unsafe supply may lead to large damage not only to your facility but also to your employees. Ammonia is a toxic gas. Safety is an important factor as a corporate responsibility.





We Kagla are ready to provide you solutions for your stable and safe supply of Ammonia gas. Our experience and sets of products can resolve issues you have. Please feel free to ask with any small issues you are experiencing. We have much more to offer besides the products on this catalog.

KAGLA VAPORTECH CORPORATION

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-AX5 Vaporizer



Model	EVA- 20AX5	EVA- 35AX5	EVA- 50AX5	EVA- 70AX5	EVA- 100AX5	EVA- 170AX5	
Vaporization Capacity	20 kg/h	35 kg/h	50 kg/h	70 kg/h	100 kg/h	170 kg/h	
Gas	Ammonia Gas (NH3)						
Heat Source	Electricity						
Explosion Proof Heater	8kW	14kW	21kW	28kW (14kW x2)	42kW (21kW x2)	63kW (21kW x3)	
Power Source	Heater Circuit : 3-Phase AC380V (-0%~ +10%) Control Circuit : 1-Phase AC220V (-10%~ +10%)						
Water Bath Operating Temperature Range	75~85 ℃						
Overheat Prevention Setting Temperature	90 °C						
Safety Relief Valve Setting Pressure	350 psi (2.42MPa)						
Water Quantity	50 l	50 l	95 l	120 l	130 l	275 l	
Connection Bore : Liquid Inlet	DI	N20-PN40		DN25-PN40		DN25-PN40	
Connection Bore : Gas Outlet	DN25-PN40 DN25-PN40			DN32-PN40			
Water Vessel Diameter	420mm	420mm	480mm	520mm	520mm	670mm	
Height	857mm	857mm	1058mm	1098mm	1158mm	1387mm	
Weight	110 kg	110 kg	140 kg	170 kg	190 kg	390 kg	
Electric Control Panel Weight	10 kg 13					13 kg	
Electric Control Panel Dimensions	300(W)x400W(H)x150(D)mm 450(W)x500W(H) x250(D)mm						
Explosion-Proof Cert No.	GYB16.1589X (Ex d ia IIB T4 Gb)						
Standard Accessories	 (1) Installation, Operations and Maintenance Manual (2) Anti-Corrosive Solution (3) Anchors (M12×150L) 4 pcs 						

EVA-AX5 is KAGLA's flagship model NH3 vaporizer. 6 different capacity models from 20-170kg/h prepared as standard line-up while bigger ones are also available upon orders.

Hot water vaporizes NH3 liquid in the heat exchanger as intermediate heat source.

Operation status can be monitored on the external control panel.

FLOAT VALVE safety system (patent technology) blocks NH3 liquid from going out to the outlet without fail.

Corrosion resistant structure and material exclusively for Ammonia gas.

EVA-AX5 series vaporizers not only provide safety and durability but absolute reliability to your daily stable operation.



A small and compact wall mounting vaporizer will save your installation space. Despite its size, explosion proof class is in its highest category assuring you safe, reliable and stable gas supply.

Liquid Changeover

Model		LRA	-SE-I	LRA-SE-II			
	Capacity		Below 1	100kg/h			
	Gas	Ammonia Gas (NH3)					
	Changeover Pressure	0.05-0	.18MPa	0.15-0.30MPa			
	Changeover Pressure Operating Accuracy	±0.01MPa					
Necessary Liquid Inlet Pressure		Changeover Pressure +∆P (Maximum: 1.56MPa)					
		Flow Amount	ΔP	Flow Amount			
	NecessaryLiquid	35kg/h	0.05MPa	35kg/h	0.0		
	50kg/h	0.07MPa	50kg/h	0.0			
	70kg/h	0.09MPa	70kg/h	0.1			
		80kg/h	0.13MPa	80kg/h	0.1		
		100kg/h	0.16MPa	100kg/h	0.1		
	Liquid inlet size	JIS20K 20A					
	Liquid outlet size	JIS20K 20A					
	Weight	13kg					
	Width	216mm					
	Height	425mm					
	Depth	195mm					
	Attachment	Conduit joint					

LRA is an automatic liquid changeover for Ammonia.

Red "Arrow" indicates which line is in use, and changeover activation status can be checked by "Color" indicator. Since line in use and operating status can be distinguished at a glance by the indicators. It is possible to replace cylinders correctly before short of gas.



Regulator

Model	KR-35A	KR-70A	KR-1		
Capacity	35kg/h	70kg/h	100k		
Gas	Ammonia Gas (NH3)				
Design Temperature	90°C				
Design Pressure	1st stage:	2.40Mpa / 2nd stage	: 0.30MPa		
Inlet Pressure Range	0.1 ~ 1.56MPa				
Outlet Pressure Range	0.035 ~ 0.3MPa				
Hydraulic Pressure Test	1st stage: 3	3.60MPa / 2nd stage	e: 0.80MPa		
Pneaumatic Pressure Test	1st stage: 2	2.64MPa / 2nd stage	e: 0.33MPa		
Connection Bore: Liquid Inlet	DN25-PN40 (Flange)				
Connection Bore: Gas Outlet	DN25-PN40 (Flange)	DN40-PN	40 (Flange)		
Face to Face Dimension	385mm				
Maximum Height	349mm	469	9mm		
Weight	15kg 28		3kg		

To support stable gas supply, Kagla is now ready to introduce a regulator designed for Ammonia gas. We have a line-up starting from 35kg/h up to 100kg/h. Essential device to stabilize Ammonia gas pressure.